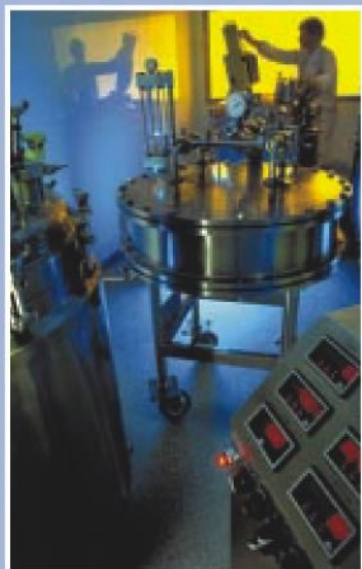




**HVAC&R
Engineered
Solutions
for the
Pharmaceutical
Industry**



 **YORK[®]**



Experience

In every area of a pharmaceutical facility — product development laboratories, QA/QC, clean-room and cold-room processes, manufacturing and finishing, packaging and labeling, cGMP warehousing, and validation — YORK® is one name that ethical and OTC pharmaceutical manufacturers trust to create the environment for success.

Respected Reputation

As the world's largest independent manufacturer of ventilation, air-conditioning, and refrigeration technology, YORK® is a major supplier to many pharmaceutical industry leaders. Our customers include such companies as **Abbott, Johnson and Johnson, Merck, Pfizer, Procter & Gamble, SmithKline Beecham, Wyeth,** plus many producers of bulk pharmaceutical chemicals and active pharmaceutical ingredients.

Proven Record

Founded in 1874, YORK has the depth and breadth of experience that helps meet each customer's exacting requirements. Our expertise has been instrumental in helping facilities achieve current good manufacturing practices (cGMP) in ventilation, air filtration, air heating and cooling, as well as process cooling.

Whether expanding or retrofitting bulk facilities, planning a greenfield plant, or developing a new, small-scale operation, YORK has the solutions. Our world-class resources and commitment to provide **advanced air-handling, process-cooling, and air-conditioning solutions** allow you to meet today's challenges... and tomorrow's.



Capability

Increased scrutiny of pharmaceutical manufacturers, along with competitive pressures to keep facilities running their best, put tremendous pressure on the HVAC&R plant. In response, YORK provides a global presence that offers genuine local assistance in engineering, design, procurement, installation, validation, and service.

Manufacturing Capability

As a global manufacturer, YORK operates factory-owned offices in over 100 countries, plus ISO-9001-certified plants in all major geographic regions. Globalization makes it possible to meet any international wiring and pressure vessel code, including China Code and GOST, as well as to source product from multiple plants to facilitate supply-chain management.

Service Capability

To support daily operations, YORK Service offers the capabilities of the world's largest factory-owned HVAC&R service organization. Over 2,500 factory-trained technicians are located in strategic locations around the globe to handle startup, maintenance, training, repair, emergency, and enhancement

needs. Regional stocking ensures spare parts are also available locally. To coordinate the needs of multi-facility customers, service can be arranged through a common national or international YORK Service account representative.

Single-Source Solutions

As in years past, pharmaceutical manufacturers today can confidently rely on YORK as their single-source provider for HVAC&R solutions. Only YORK can focus world-class capabilities and local commitment to meet reduced lead times in fast greenfield projects, startup and validation in new installations, constant uptime and cGMP requirements in existing operations, and engineering and design consultation for future facilities.



Technology

YORK offers the broadest array of industrial-grade products for pharmaceutical facilities to accommodate single-sourcing and supply-chain management.



Airside Technology

YORK airside products include commercial, clean-room, and application-specific custom units offering **laminar air flow, HEPA and ULPA filtration, and washable construction for hygienic air handling.**

Engineering and applications expertise is provided by Miller-Picking and Pace, subsidiaries of YORK International and well-known custom air-handling solution providers to the pharmaceutical industry.



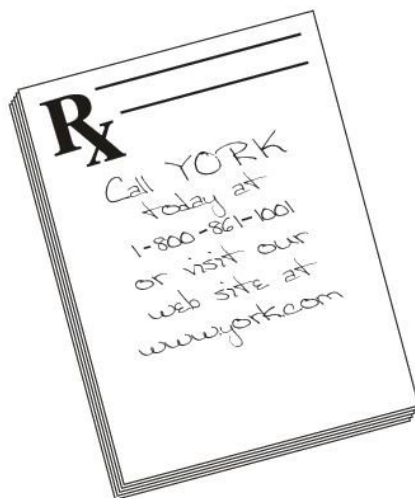
Chiller Technology

YORK chiller choices are available for several fuels and drivers, such as steam, electric, and natural gas, and for a number of refrigerants, including environmentally acceptable **HFC-134a, HFC-407c, HFC-123, ammonia, and water.** YORK chillers bring the same industrial quality exhibited in mission-critical, continuous-duty operation on oil platforms and chemical plants to demanding pharmaceutical applications. Close-coupled **open-drive chiller motors provide less downtime** during day-to-day operations, as well as the **flexibility to retrofit** to any refrigerant or power source tomorrow.



Refrigeration Technology

YORK refrigeration technology is available in an unmatched product range to match the exacting demands of pharmaceutical processes. Packaged and customized systems can be specified for **cooling, freezing, and subzero temperatures** either for stand-alone or turnkey installations. Engineering and applications expertise is provided by prestigious members of the YORK Refrigeration Group — leading names such as Frick, RECO, Northfield, and Sabroe — who comprise the world's largest refrigerant equipment and system organization.



Let us combine our experience, capability, and technology to become your partners for a new century of success.



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